

Certificate

Qualification of the manufacturer for welding of steel structures complying with DIN 18800-7: 2002-09
Class D

This is to certify that the company **Hans-Jürgen Keil
Anlagenbau GmbH & Co. KG**

in the plant **49163 Hunteburg, Zum Welplager Moor 8**

has the required personnel and equipment to carry out welding works for manufacturing supporting steel structures in the following fields of application:

Standards/Regulations **DIN 18800-7**

Welding Processes (Reference no. acc. to DIN EN ISO 4063) **111 manual arc welding
135 metal active gas welding
136 metal active gas welding with flux-cored wire electrode
141 tungsten inert-gas welding**

Parent Metals **S235, S275, S355 according to the currently valid list of building parts and to the adaptation rules of the German steel design code
Stainless steels according to approval notification Z-30.3-6 DIBt**

Extensions/Restrictions **none**

Responsible welding coordinator (Surname, Name, Date of birth, Qualification) **Waldemar Ehrmantraut, born 6 Feb, 1982
International Welding Engineer**

Substitute (Surname, Name, Date of birth, Qualification) **not applicable**

Remarks **As a support for the welding coordinator has been nominated:
Manfred Witte, born on 2 Sep, 1959, European Welding Specialist
Werner Quast, born 5 May, 1966, Welding Specialist**

Period of validity **from 2009-01-19 to 2012-01-18**

Number of certificate **2009 700 0076/D**

Issued on **2009-02-18**

General requirements
see reverse

Berg/Rm
Berg



Schweißtechnische Lehr- und
Versuchsanstalt SLV Hannover
Branch of the GSI mbH

D. Kusch
Manager of the Certification Body
(Name/Signature)